

LONG WELD NECK FLANGE DIMENSIONS

FLANGE TOLERANCES

GENERAL NOTE: Dimensions are in inches.

-½ deg.

*Outside Diameter of Flange (dimension O)

OD ≤12	-0.060
OD >12, ≤24	-0.120
OD >24	-0.190

Thickness of Flange (dimension C)

All Sizes

NPS 18 and smaller	+0.120, -zero
NPS 20 and larger	+0.190, -zero

Hub (dimension X)

All Sizes	+0.120, -zero
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Length Through Hub (dimension Y)

NPS 4 and smaller	-0.060
NPS 5 to 10, inclusive	+0.060, -0.120
NPS 12 and larger	+0.120, -0.180

Bore (dimension J)

NPS 10 and smaller	-0.030
NPS 12 to 18, inclusive	-0.060
NPS 20 and larger	+0.120, -0.060

Facings

*Facing Height

-0.010

Diameter of raised face (dimension R & K)

Class 150, 300 (0.06 in. raised face) -0.030

Class 400 + (0.25 in. raised face) -0.020

Ring Type Joint +0.020, -zero

Facings (continued)

Inside and outside diameter of large and small tongue, groove, male and female

R, S, T, U, W, X, Y & Z -0.020

K & L +0.020, -zero

Ring Joint Facing

Depth (dimension E)

+0.016, -zero

Width (dimension F)

-0.008

Pitch diameter (dimension P)

-0.005

Radius at bottom (dimension R)

R ≤ 0.060 +0.030, -zero

R > 0.060 -0.030

23 degree angle

Drilling and Facing

Diameter of bolt circle

-0.060

Center-to-center of adjacent bolt holes

-0.030

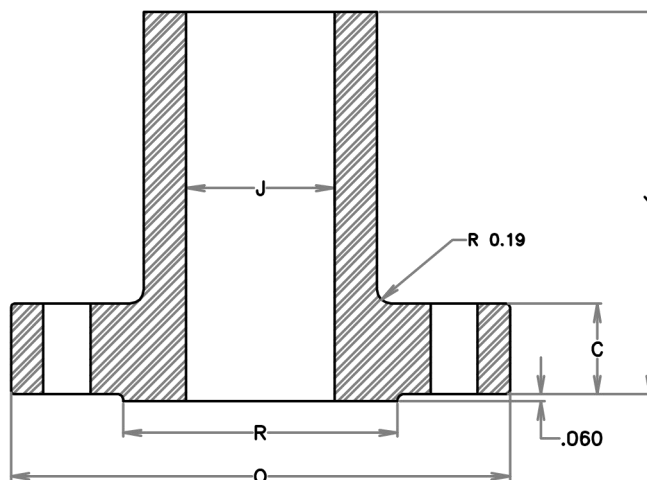
Eccentricity between bolt circle and diameter and machined facing diameters

NPS 2 ½ and smaller -0.030

NPS 3 and larger -0.060

*Diameter of bolt holes

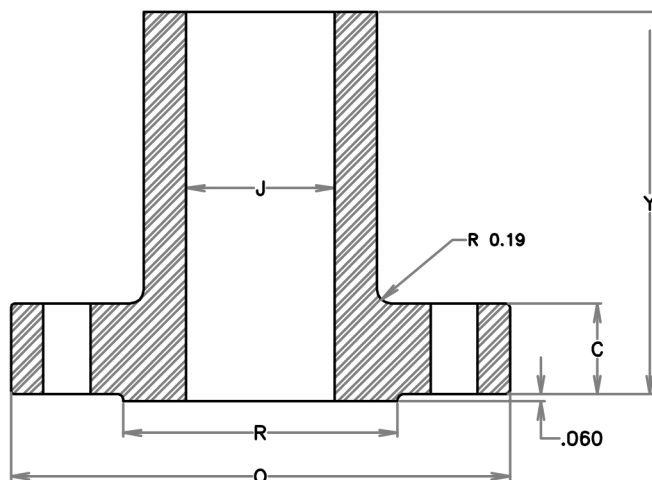
-0.020



ASME B16.5 CLASS 150 LONG WELD NECK FLANGE DIMENSIONS

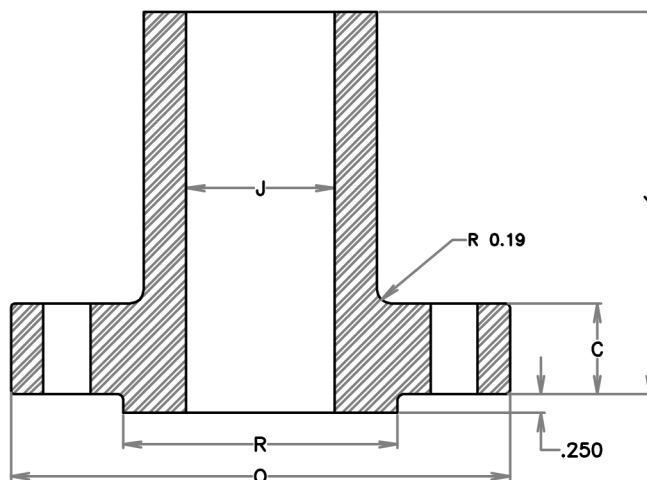
1	2	3	4	5	6	7	8	9	10
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling			
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle
J	O	C	R	X	Y				
1/2	3.50	0.38	1.38	1.19	S E E N O T E 2	4	0.62	1/2	2.38
3/4	3.88	0.44	1.69	1.50		4	0.62	1/2	2.75
1	4.25	0.50	2.00	1.94		4	0.62	1/2	3.12
1 1/4	4.62	0.56	2.50	2.31		4	0.62	1/2	3.50
1 1/2	5.00	0.62	2.88	2.56		4	0.62	1/2	3.88
2	6.00	0.69	3.62	3.06		4	0.75	5/8	4.75
2 1/2	7.00	0.81	4.12	3.56		4	0.75	5/8	5.50
3	7.50	0.88	5.00	4.25		4	0.75	5/8	6.00
3 1/2	8.50	0.88	5.50	4.81		8	0.75	5/8	7.00
4	9.00	0.88	6.19	5.31		8	0.75	5/8	7.50
5	10.00	0.88	7.31	6.44		8	0.88	3/4	8.50
6	11.00	0.94	8.50	7.56		8	0.88	3/4	9.50
8	13.50	1.06	10.62	9.69		8	0.88	3/4	11.75
10	16.00	1.12	12.75	12.00		12	1.00	7/8	14.25
12	19.00	1.19	15.00	14.38		12	1.00	7/8	17.00
14	21.00	1.31	16.25	15.75		12	1.12	1	18.75
16	23.50	1.38	18.50	18.00		16	1.12	1	21.25
18	25.00	1.50	21.00	19.88		16	1.25	1 1/8	22.75
20	27.50	1.62	23.00	22.00		20	1.25	1 1/8	25.00
24	32.00	1.81	27.25	26.12		20	1.38	1 1/4	29.50

1. All Dimensions shown are in inches.
2. Length through Hub dimensions to be specified by purchaser.
3. Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
4. Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.

**ASME B16.5 CLASS 300 LONG WELD NECK FLANGE DIMENSIONS**

1	2	3	4	5	6	7	8	9	10
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling			
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle
J	O	C	R	X	Y				
1/2	3.75	0.50	1.38	1.50	S E E N O T E 2	4	0.62	1/2	2.62
3/4	4.62	0.56	1.69	1.88		4	0.75	5/8	3.25
1	4.88	0.62	2.00	2.12		4	0.75	5/8	3.50
1 1/4	5.25	0.69	2.50	2.50		4	0.75	5/8	3.88
1 1/2	6.12	0.75	2.88	2.75		4	0.88	3/4	4.50
2	6.50	0.81	3.62	3.31		8	0.75	5/8	5.00
2 1/2	7.50	0.94	4.12	3.94		8	0.88	3/4	5.88
3	8.25	1.06	5.00	4.62		8	0.88	3/4	6.62
3 1/2	9.00	1.12	5.50	5.25		8	0.88	3/4	7.25
4	10.00	1.19	6.19	5.75		8	0.88	3/4	7.88
5	11.00	1.31	7.31	7.00		8	0.88	3/4	9.25
6	12.50	1.38	8.50	8.12		12	0.88	3/4	10.62
8	15.00	1.56	10.62	10.25		12	1.00	7/8	13.00
10	17.50	1.81	12.75	12.62		16	1.12	1	15.25
12	20.50	1.94	15.00	14.75		16	1.25	1 1/8	17.75
14	23.00	2.06	16.25	16.75		20	1.25	1 1/8	20.25
16	25.50	2.19	18.50	19.00		20	1.38	1 1/4	22.50
18	28.00	2.31	21.00	21.00		24	1.38	1 1/4	24.75
20	30.50	2.44	23.00	23.12		24	1.38	1 1/4	27.00
24	36.00	2.69	27.25	27.62		24	1.62	1 1/2	32.00

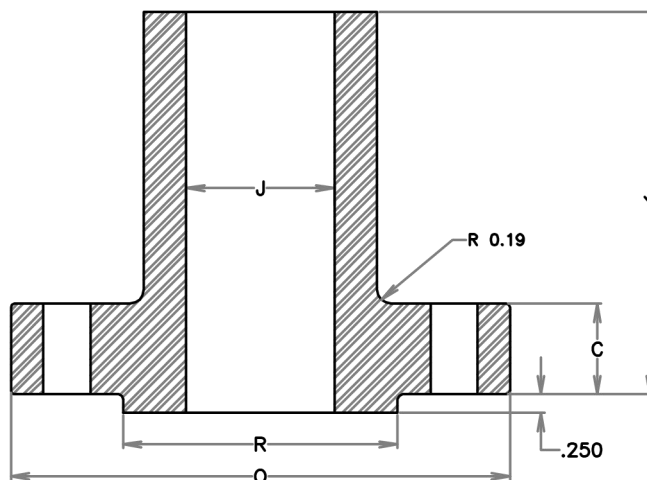
- All Dimensions shown are in inches.
- Length through Hub dimensions to be specified by purchaser.
- Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
- Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.



ASME B16.5 CLASS 400 LONG WELD NECK FLANGE DIMENSIONS

1	2	3	4	5	6	7	8	9	10
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling			
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle
J	O	C	R	X	Y				
1/2	3.75	0.56	1.38	1.50	S E E N O T E 2	4	0.62	1/2	2.62
3/4	4.62	0.62	1.69	1.88		4	0.75	5/8	3.25
1	4.88	0.69	2.00	2.12		4	0.75	5/8	3.50
1 1/4	5.25	0.81	2.50	2.50		4	0.75	5/8	3.88
1 1/2	6.12	0.88	2.88	2.75		4	0.88	3/4	4.50
2	6.50	1.00	3.62	3.31		8	0.75	5/8	5.00
2 1/2	7.50	1.12	4.12	3.94		8	0.88	3/4	5.88
3	8.25	1.25	5.00	4.62		8	0.88	3/4	6.62
3 1/2	9.00	1.38	5.50	5.25		8	1.00	7/8	7.25
4	10.00	1.38	6.19	5.75		8	1.00	7/8	7.88
5	11.00	1.50	7.31	7.00		8	1.00	7/8	9.25
6	12.50	1.62	8.50	8.12		12	1.00	7/8	10.62
8	15.00	1.88	10.62	10.25		12	1.12	1	13.00
10	17.50	2.12	12.75	12.62		16	1.25	1 1/8	15.25
12	20.50	2.25	15.00	14.75		16	1.38	1 1/4	17.75
14	23.00	2.38	16.25	16.75		20	1.38	1 1/4	20.25
16	25.50	2.50	18.50	19.00		20	1.50	1 3/8	22.50
18	28.00	2.62	21.00	21.00		24	1.50	1 3/8	24.75
20	30.50	2.75	23.00	23.12		24	1.62	1 1/2	27.00
24	36.00	3.00	27.25	27.62		24	1.88	1 3/4	32.00

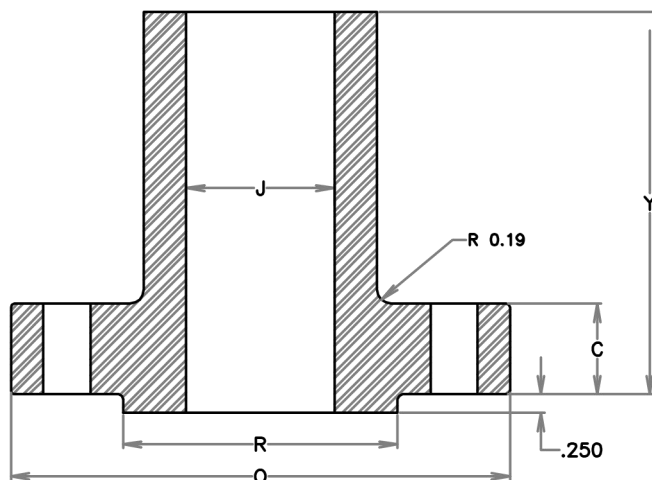
1. All Dimensions shown are in inches.
2. Length through Hub dimensions to be specified by purchaser.
3. Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
4. Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.



ASME B16.5 CLASS 600 LONG WELD NECK FLANGE DIMENSIONS

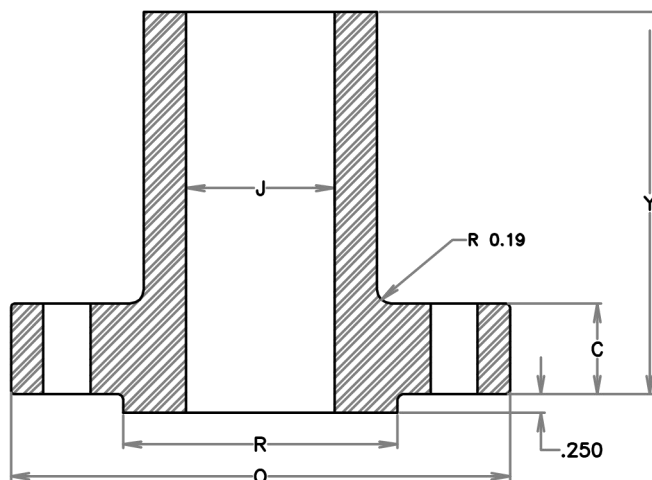
1	2	3	4	5	6	7	8	9	10
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling			
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle
J	O	C	R	X	Y				
1/2	3.75	0.56	1.38	1.50	S E E N O T E 2	4	0.62	1/2	2.62
3/4	4.62	0.62	1.69	1.88		4	0.75	5/8	3.25
1	4.88	0.69	2.00	2.12		4	0.75	5/8	3.50
1 1/4	5.25	0.81	2.50	2.50		4	0.75	5/8	3.88
1 1/2	6.12	0.88	2.88	2.75		4	0.88	3/4	4.50
2	6.50	1.00	3.62	3.31		8	0.75	5/8	5.00
2 1/2	7.50	1.12	4.12	3.94		8	0.88	3/4	5.88
3	8.25	1.25	5.00	4.62		8	0.88	3/4	6.62
3 1/2	9.00	1.38	5.50	5.25		8	1.00	7/8	7.25
4	10.75	1.50	6.19	6.00		8	1.00	7/8	8.50
5	13.00	1.75	7.31	7.44		8	1.12	1	10.50
6	14.00	1.88	8.50	8.75		12	1.12	1	11.50
8	16.50	2.19	10.62	10.75		12	1.25	1 1/8	13.75
10	20.00	2.50	12.75	13.50		16	1.38	1 1/4	17.00
12	22.00	2.62	15.00	15.75		20	1.38	1 1/4	19.25
14	23.75	2.75	16.25	17.00		20	1.50	1 3/8	20.75
16	27.00	3.00	18.50	19.50		20	1.62	1 1/2	23.75
18	29.25	3.25	21.00	21.50		20	1.75	1 5/8	25.75
20	32.00	3.50	23.00	24.00		24	1.75	1 5/8	28.50
24	37.00	4.00	27.25	28.25		24	2.00	1 7/8	33.00

1. All Dimensions shown are in inches.
2. Length through Hub dimensions to be specified by purchaser.
3. Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
4. Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.

**ASME B16.5 CLASS 900 LONG WELD NECK FLANGE DIMENSIONS**

1	2	3	4	5	6	7	8	9	10
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling			
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle
J	O	C	R	X	Y				
1/2	4.75	0.88	1.38	1.50		4	0.88	3/4	3.25
3/4	5.12	1.00	1.69	1.75		4	0.88	3/4	3.50
1	5.88	1.12	2.00	2.06		4	1.00	7/8	4.00
1 1/4	6.25	1.12	2.50	2.50	S E E	4	1.00	7/8	4.38
1 1/2	7.00	1.25	2.88	2.75		4	1.12	1	4.88
2	8.50	1.50	3.62	4.12		8	1.00	7/8	6.50
2 1/2	9.62	1.62	4.12	4.88	E	8	1.12	1	7.50
3	9.50	1.50	5.00	5.00		8	1.00	7/8	7.50
3 1/2	---	---	---	---	N O T E	---	---	---	---
4	11.50	1.75	6.19	6.25		8	1.25	1 1/8	9.25
5	13.75	2.00	7.31	7.50	E	8	1.38	1 1/4	11.00
6	15.00	2.19	8.50	9.25		12	1.25	1 1/8	12.50
8	18.50	2.50	10.62	11.75	2	12	1.50	1 3/8	15.50
10	21.50	2.75	12.75	14.50		16	1.50	1 3/8	18.50
12	24.00	3.12	15.00	16.50	2	20	1.50	1 3/8	21.00
14	25.25	3.38	16.25	17.75		20	1.62	1 1/2	22.00
16	27.75	3.50	18.50	20.00	2	20	1.75	1 5/8	24.25
18	31.00	4.00	21.00	22.25		20	2.00	1 7/8	27.00
20	33.75	4.25	23.00	24.50	2	20	2.12	2	29.50
24	41.00	5.50	27.25	29.50		20	2.62	2 1/2	35.50

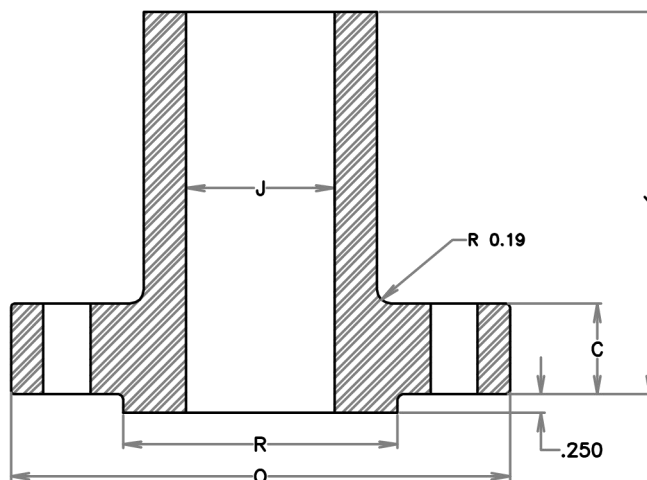
- All Dimensions shown are in inches.
- Length through Hub dimensions to be specified by purchaser.
- Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
- Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.



ASME B16.5 CLASS 1500 LONG WELD NECK FLANGE DIMENSIONS

1	2	3	4	5	6	7	8	9	10	
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling				
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle	
J	O	C	R	X	Y					
1/2	4.75	0.88	1.38	1.50	S E E	4	0.875	3/4	3.25	
3/4	5.12	1.00	1.69	1.75		4	0.875	3/4	3.50	
1	5.88	1.12	2.00	2.06		4	1.000	7/8	4.00	
1 1/4	6.25	1.12	2.50	2.50		4	1.000	7/8	4.38	
1 1/2	7.00	1.25	2.88	2.75		4	1.125	1	4.88	
2	8.50	1.50	3.62	4.12		8	1.000	7/8	6.50	
2 1/2	9.62	1.62	4.12	4.88		8	1.125	1	7.50	
3	10.50	1.88	5.00	5.25		8	1.250	1 1/8	8.00	
3 1/2	---	---	---	---		---	---	---	---	---
4	12.25	2.12	6.19	6.38		N O T E 2	8	1.375	1 1/4	9.50
5	14.75	2.88	7.31	7.75	8		1.625	1 1/2	11.50	
6	15.50	3.25	8.50	9.00	12		1.500	1 3/8	12.50	
8	19.00	3.62	10.62	11.50	12		1.750	1 5/8	15.50	
10	23.00	4.25	12.75	14.50	12		2.000	1 7/8	19.00	
12	26.50	4.88	15.00	17.75	16		2.125	2	22.50	
14	29.50	5.25	16.25	19.50	16		2.375	2 1/4	25.00	
16	32.50	5.75	18.50	21.75	16		2.625	2 1/2	27.75	
18	36.00	6.38	21.00	23.50	16		2.875	2 3/4	30.50	
20	38.75	7.00	23.00	25.25	16		3.125	3	32.75	
24	46.00	8.00	27.25	30.00	16	3.625	3 1/2	39.00		

- All Dimensions shown are in inches.
- Length through Hub dimensions to be specified by purchaser.
- Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
- Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.



ASME B16.5 CLASS 2500 LONG WELD NECK FLANGE DIMENSIONS

1	2	3	4	5	6	7	8	9	10	
Nominal Size and Bore	Outside Diameter	Minimum Flange Thickness	Diameter of Raised Face	Diameter of Hub at Weld End	Length Through Hub	Drilling				
						Number of Bolt Holes	Diameter of Bolt Holes	Diameter of Bolts	Diameter of Bolt Circle	
J	O	C	R	X	Y					
1/2	5.25	1.19	1.38	1.69	S E E	4	0.88	3/4	3.50	
3/4	5.50	1.25	1.69	2.00		4	0.88	3/4	3.75	
1	6.25	1.38	2.00	2.25		4	1.00	7/8	4.25	
1 1/4	7.25	1.50	2.50	2.88		4	1.12	1	5.12	
1 1/2	8.00	1.75	2.88	3.12		4	1.25	1 1/8	5.75	
2	9.25	2.00	3.62	3.75		8	1.12	1	6.75	
2 1/2	10.50	2.25	4.12	4.50		8	1.25	1 1/8	7.75	
3	12.00	2.62	5.00	5.25		8	1.38	1 1/4	9.00	
3 1/2	---	---	---	---		---	---	---	---	---
4	14.00	3.00	6.19	6.50		N O T E 2	8	1.62	1 1/2	10.75
5	16.50	3.62	7.31	8.00	8		1.88	1 3/4	12.75	
6	19.00	4.25	8.50	9.25	8		2.12	2	14.50	
8	21.75	5.00	10.62	12.00	12		2.12	2	17.25	
10	26.50	6.50	12.75	14.75	12		2.62	2 1/2	21.25	
12	30.00	7.25	15.00	17.38	12		2.88	2 3/4	24.38	
14	---	---	---	---	---		---	---	---	---
16	---	---	---	---	---		---	---	---	---
18	---	---	---	---	---		---	---	---	---
20	---	---	---	---	---		---	---	---	---
24	---	---	---	---	---	---	---	---	---	

1. All Dimensions shown are in inches.
2. Length through Hub dimensions to be specified by purchaser.
3. Straight Hub Welding Flanges will be furnished with bore as shown in column 1; other bore sizes may be specified by purchaser.
4. Flange facing shall have a finish of 125 μ in. to 250 μ in. roughness, unless otherwise specified.